



Watlow Heating Element Replacement

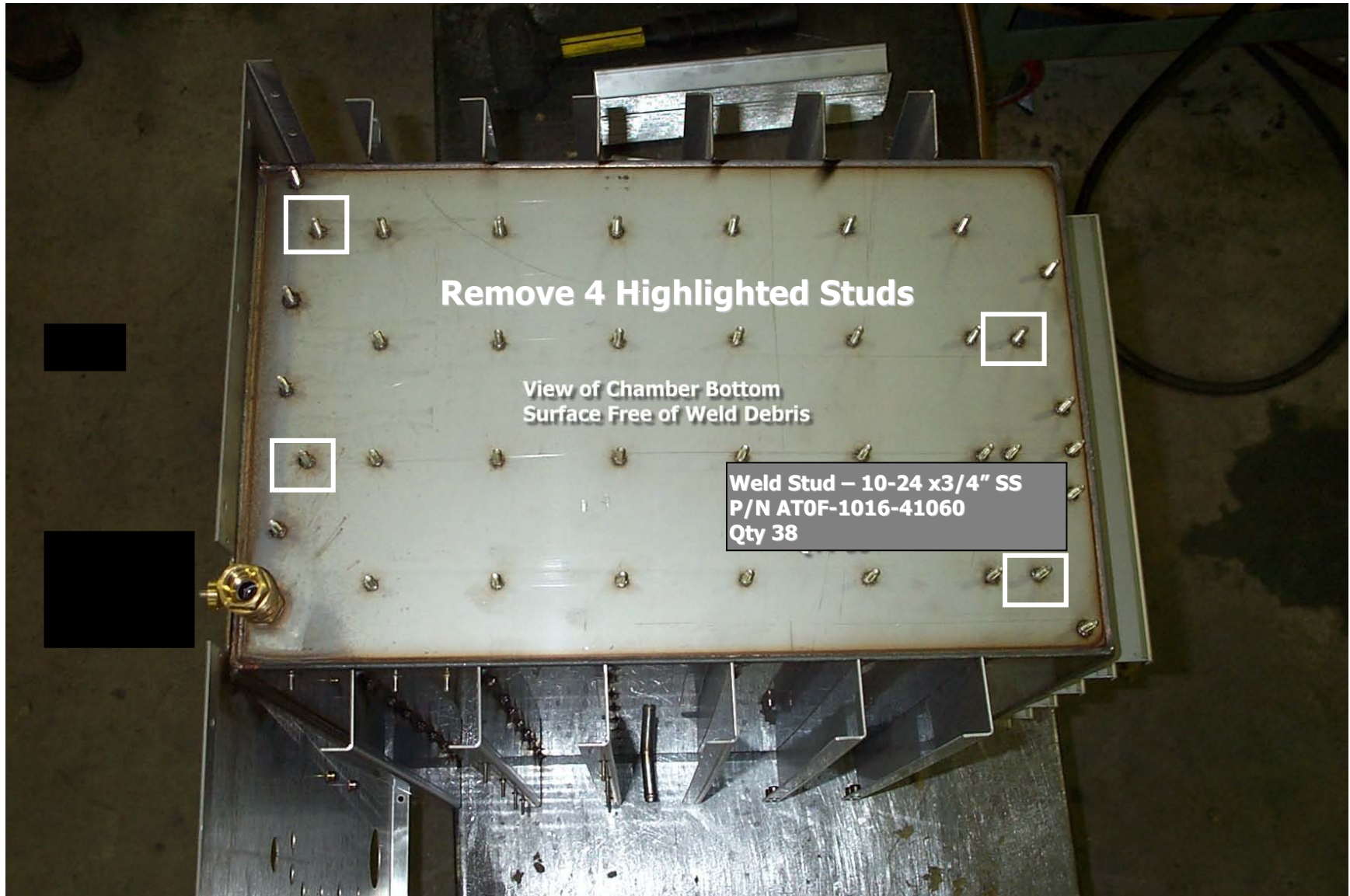
Steam'N'Hold

S/N 21217 and Lower

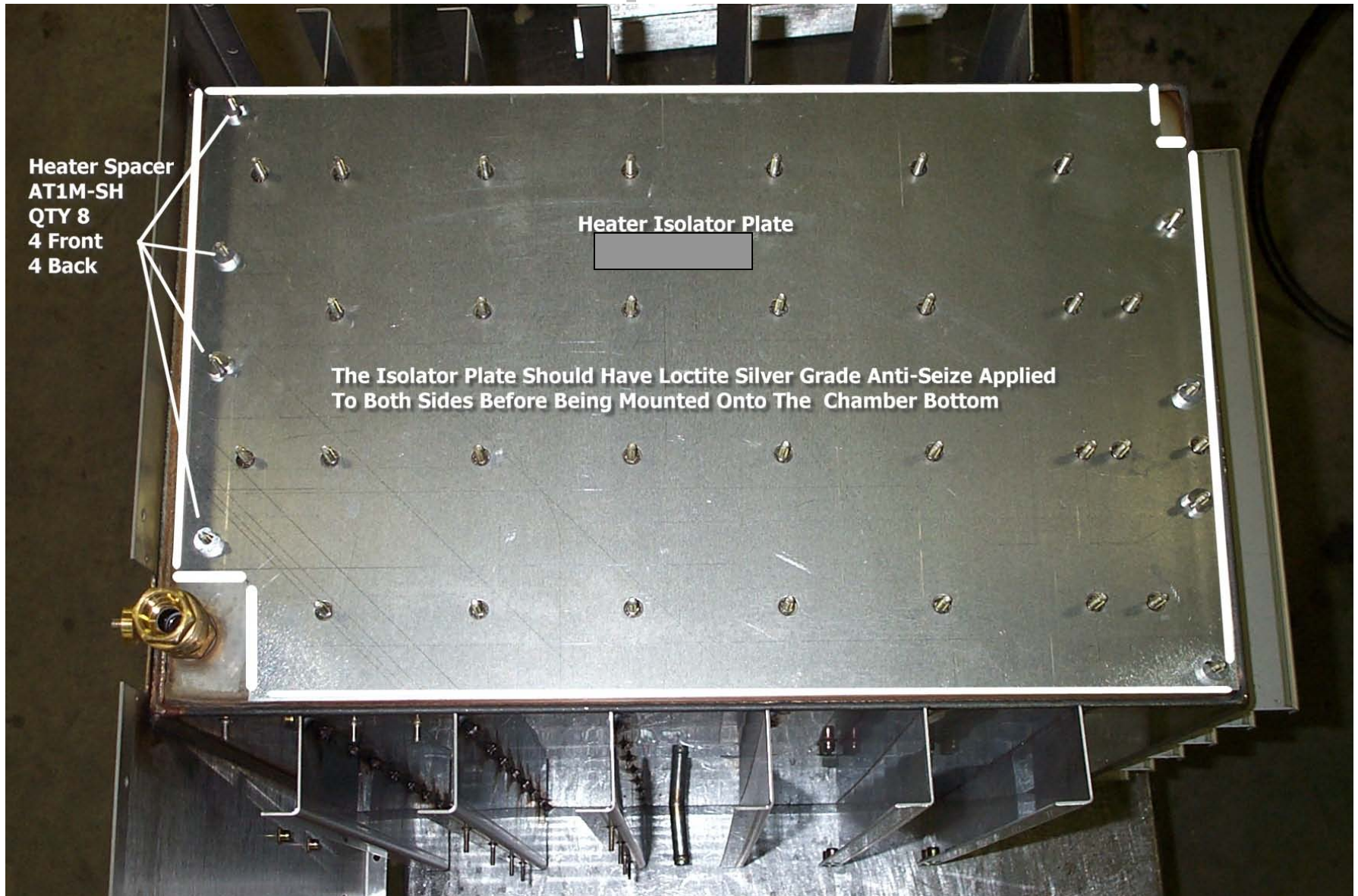
CAUTION

- All required studs must be in place to avoid failure of the heating element.
- The bottom must be flat on the horizontal and vertical planes so the heating system can transfer heat properly, to avoid nuisance over-temp trips and to avoid early failure of the heating element.
- A capacitive discharge welder similar to the "Nelson NCD 100" must be used to weld any replacement 10-24 stainless steel studs to the bottom of the steamer.
- All replacement studs must be located in the exact location as the old studs.
- The bottom of the steamer must be free of any debris including old anti-seize, welding debris and other foreign material.
- Silver Grade Anti-Seize such as "Loctite Silver Grade" must be used where noted to avoid friction induced failure of the heating element.
- An inch pound torque wrench is required to assure that the fasteners for the heating system are tightened to 35 inch pounds.

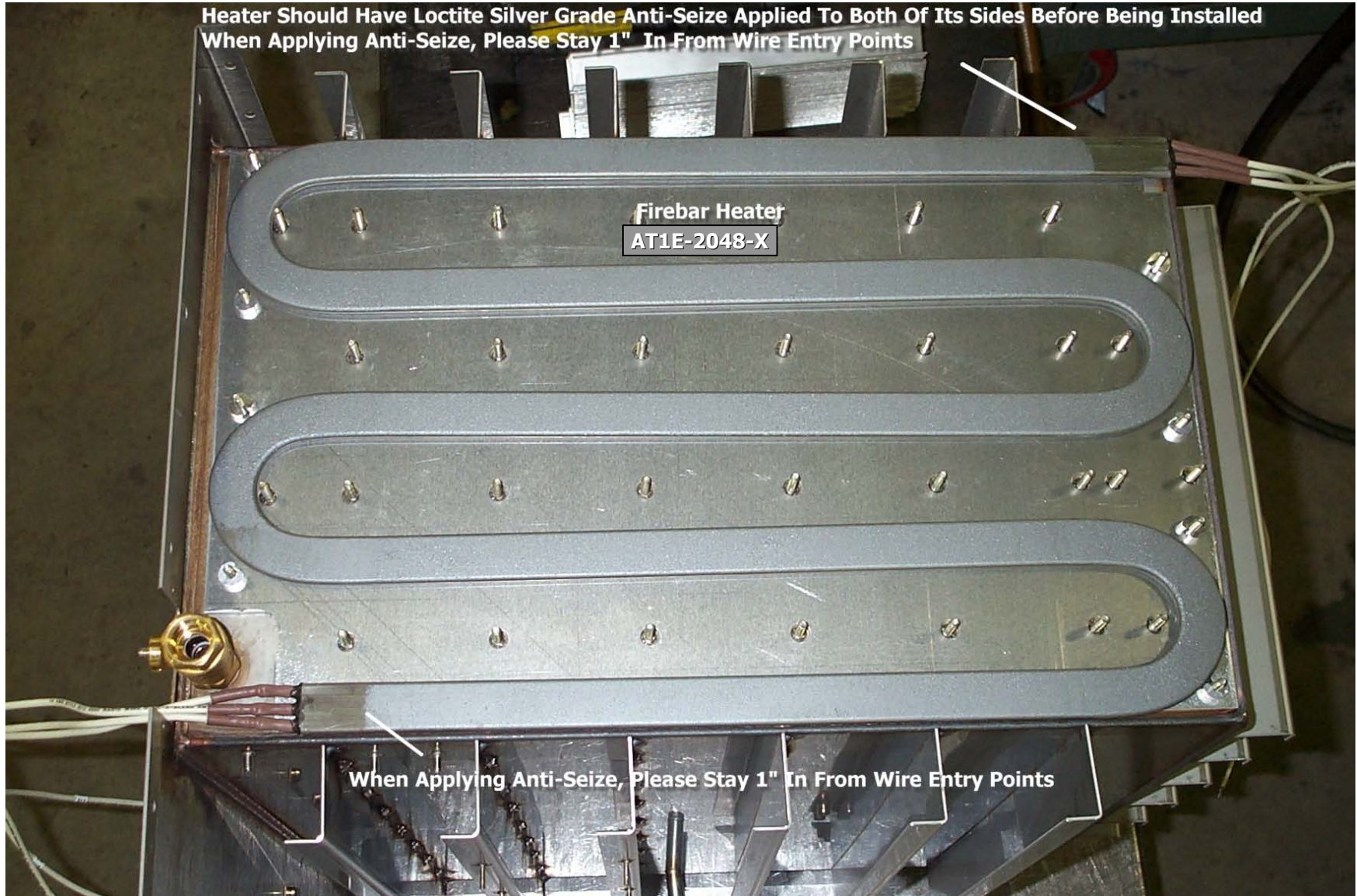
Step 1



Step 2



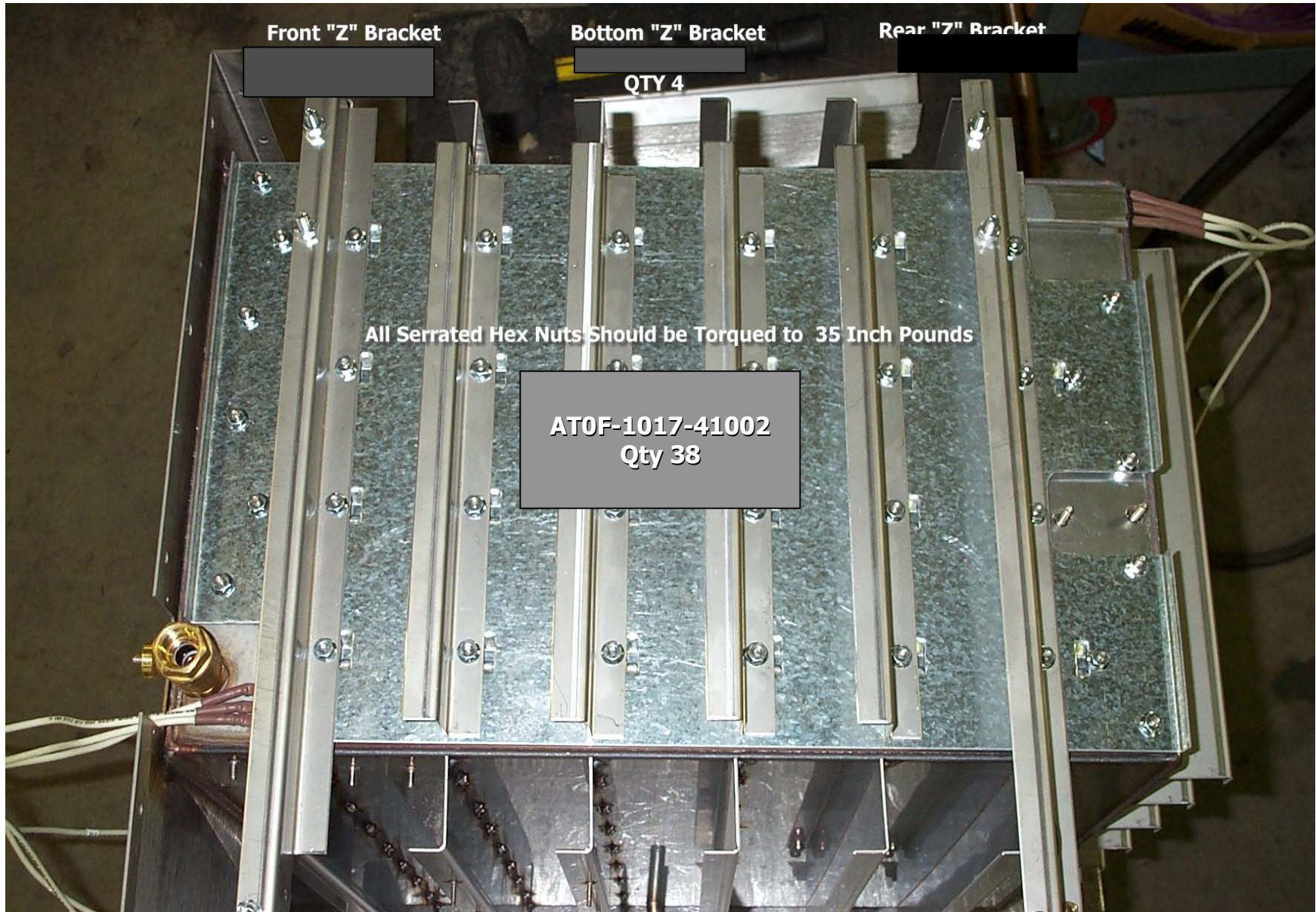
Step 3



Step 4



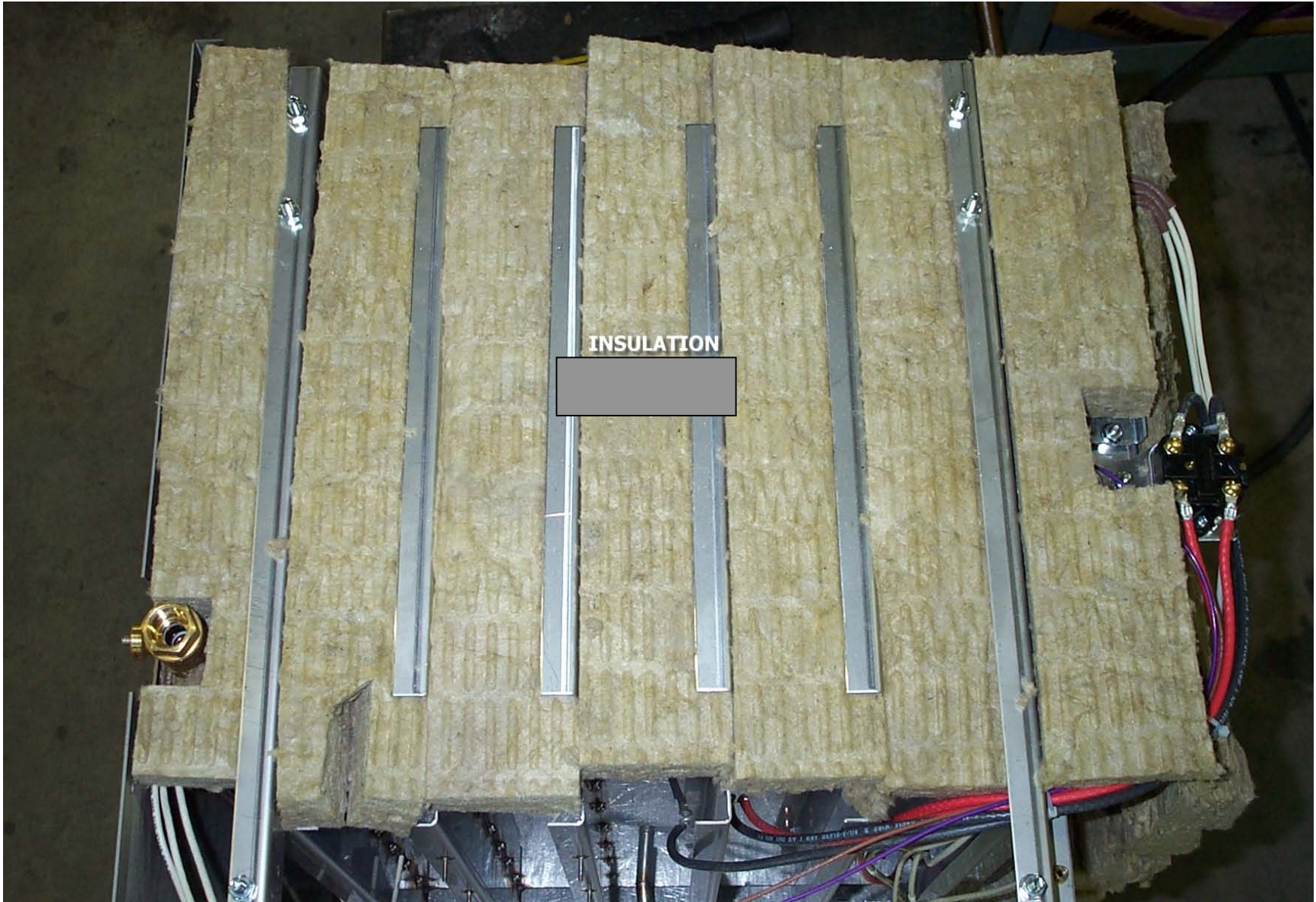
Step 5



Step 6



Step 7



Step 8

